

SPLIT FSAD

Dart Aerospace Ltd.

Date: Monday, 7/16/2007 2:48:02 PM  
User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	LUG ASSEMBLY
Job Number	33566	Part Number	D27363
Estimate Number	10012	Drawing Number	D2736 REVA
P.O. Number	N/A	Project Number	N/A
This Issue	7/16/2007	Type	LARGE FAB ASSY
Prsh Rev.	NC	Drawing Revision	A
First Issue	M/M	Material	N/A
Previous Run	33082	Due Date	8/5/2007
Written By		Qty:	40
Checked & Approved By	JL 07.07.17	Um:	Each
Comment	Est Rev:D Removed from 9 digit 05-10-25 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	D2591	Lug	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 40.0000 Each(s)	
		Pick:	
		Qty Part Number Description Batch	
		1 D2591 Lug B33086	hd 07/10/11
2.0	D27353	Lug Bracket	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 40.0000 Each(s)	
		Pick:	
		Qty Part Number Description Batch	
		1 D2735-3 Lug Bracket B32771	hd 07/10/11
3.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1	
		Comment: LARGE FABRICATION RESOURCE 1	
		Weld D2591 & D2735-1 as per QSI 004 and Dwg D2736 using locating Jig DT8484	
		Steel Rod Batch: M103794	hd 07/10/11
4.0	QC9	VISUAL WELDING INSPECTION	
		Comment: VISUAL WELDING INSPECTION	
5.0	QC5	INSPECT WORK TO CURRENT STEP	
		Comment: INSPECT WORK TO CURRENT STEP	PD 07-10-12 (20) counter S 07/10/25 (x20)

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LUG ASSEMBLY

Job Number: 33566

Part Number: D27363

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 HAND FINISHING

HAND FINISHING RESOURCE #1



M105068



(20x)

Comment: HAND FINISHING RESOURCE #1

Powder Coat White (Ref: 4.3.5.2) as per QSI 005 4.3

m-f 07/10/25

7.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



AS



(20x)

Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

07-10-25

8.0 PACKAGING 1

PACKAGING RESOURCE #1

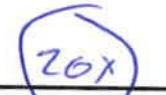


Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 471A

7/10/26



(20x) SP

9.0 QC21

FINAL INSPECTION/W/O RELEASE



(20)

Comment: FINAL INSPECTION/W/O RELEASE

07/10/26

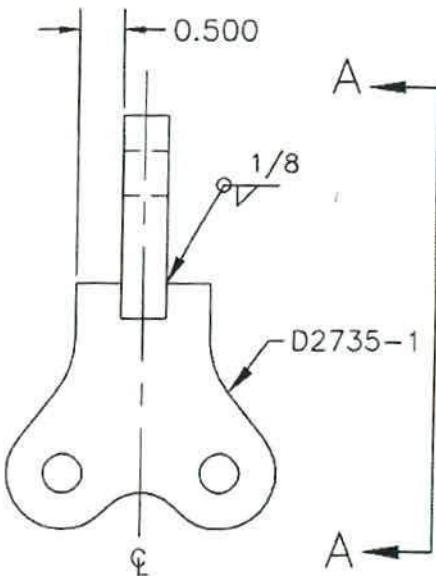
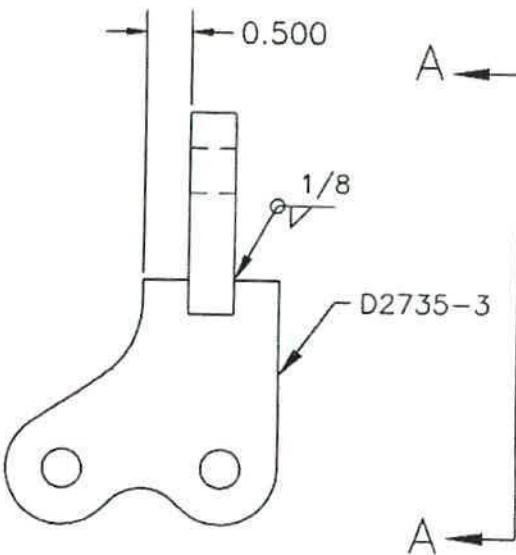
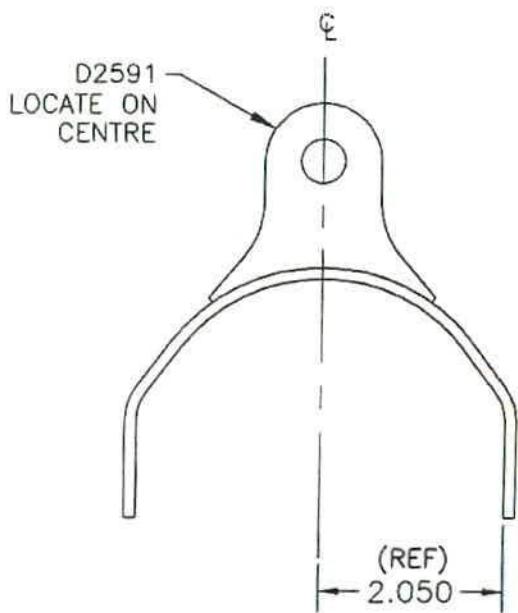
Job Completion



U07.06.26

**DART**

DESIGN <i>MAY</i>	DRAWN BY <i>MAY</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED <i>KE</i>	APPROVED <i>JF</i>	DRAWING NO. D2736
DATE 97.12.18		TITLE LUG ASSEMBLY
A	97.12.18	SCALE NTS
NEW ISSUE		

D2736-1 LUG ASSEMBLYD2736-3 LUG ASSEMBLYVIEW A-ANOTES:

WELD PER DART QSI 004

FINISH: POWDER COAT WHITE PER DART QSI 005 4.3

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.

PART IS SYMMETRIC ABOUT CENTRE-LINES (Q)

RELEASED  
 97/12/24 DS  
 ECN 057  
 WORK ORDER  
 NO 33566

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